

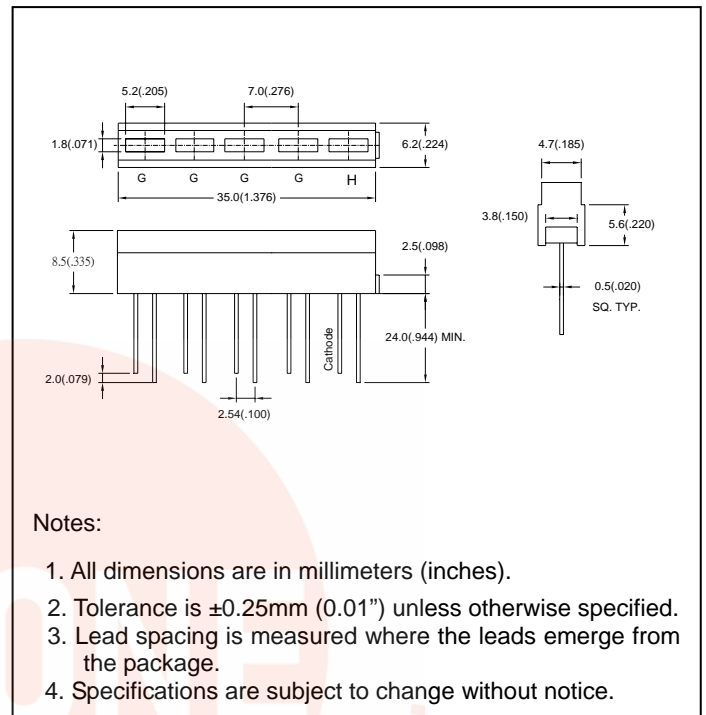
● **Features:**

1. Chip material: GaP/GaP(Green)  
GaP/GaP(Bright Red)
2. Emitted color : Green and Bright Red
3. Lens Appearance : Green Diffused  
and Red Diffused
4. Designed for ease in circuit board assembly.
5. Black case enhance contrast ratio.
6. Solid state light source.
7. Reliable and rugged.
8. This product don't contained restriction  
substance, compliance RoHS standard.

● **Applications:**

1. TV set
2. Monitor
3. Telephone
4. Computer
5. Circuit board

● **Package dimensions**



● **Absolute Maximum Ratings(Ta=25°C)**

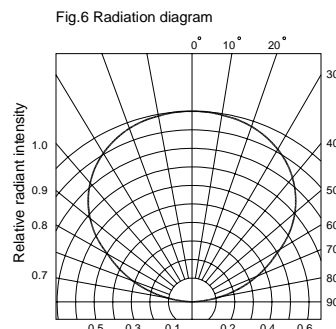
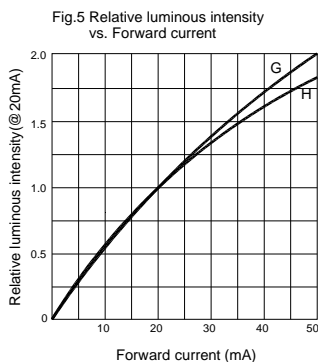
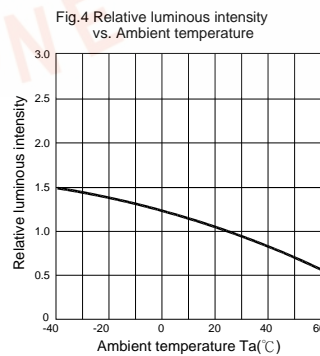
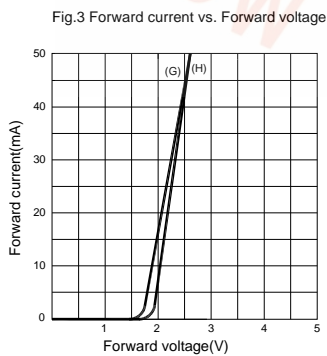
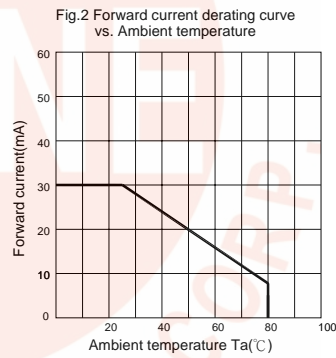
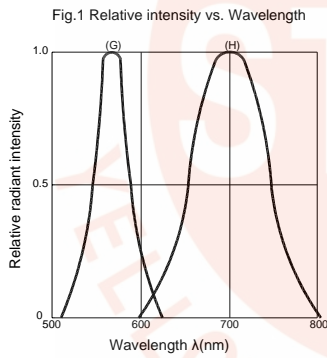
Parameter	Symbol	Green	Bright red	Unit
Power Dissipation	Pd	80	40	mW
Forward Current	I <sub>F</sub>	30	30	mA
Peak Forward Current* <sup>1</sup>	I <sub>FP</sub>	150	50	mA
Reverse Voltage	V <sub>R</sub>	5		V
Operating Temperature	Topr	-40°C~85°C		
Storage Temperature	Tstg	-40°C~100°C		
Soldering Temperature	Tsol	260°C (for 5 seconds)		
Hand Soldering Temperature	Tsol	350°C max(for 3 seconds )		

\*<sup>1</sup>Condition for I<sub>FP</sub> is pulse of 1/10 duty and 0.1msec width.

● **Electrical and optical characteristics(Ta=25°C)**

Parameter	Symbol	Condition	Color	Min.	Typ.	Max.	Unit
Forward Voltage	$V_F$	$I_F=20mA$	Green Red	-	2.2 2.3	2.6 2.6	V
Luminous Intensity	$I_v$	$I_F=20mA$	Green Red	-	30 2	-	mcd
Reverse Current	$I_R$	$V_R=5V$	Green Red	-	-	100	$\mu A$
Peak Wave Length	$\lambda_p$	$I_F=20mA$	Green Red	-	568 700	-	nm
Dominant Wave Length	$\lambda_d$	$I_F=20mA$	Green Red	560	640	574	nm
Spectral Line Half-width	$\Delta \lambda$	$I_F=20mA$	Green Red	-	30 100	-	nm
Viewing Angle	$2\theta_{1/2}$	$I_F=20mA$	Green Red	-	120	-	deg

● **Typical Electro-Optical Characteristics Curves**



**● Reliability Test**

Classification	Test Item	Reference Standard	Test Conditions	Result
Endurance Test	Operation Life	MIL-STD-750:1026 MIL-STD-883:1005 JIS-C-7021 :B-1	$I_F=20\text{mA}$ $T_a=+25^\circ\text{C}\pm 5^\circ\text{C}$ Test time=1,000hrs	0/32
	High Temperature High Humidity Storage	MIL-STD-202:103B JIS-C-7021 :B-11	$T_a=+85^\circ\text{C}\pm 5^\circ\text{C}$ RH=90%-95% Test time=240hrs	0/32
	High Temperature Storage	MIL-STD-883:1008 JIS-C-7021 :B-10	High $T_a=+85^\circ\text{C}\pm 5^\circ\text{C}$ Test time=1,000hrs	0/32
	Low Temperature Storage	JIS-C-7021 :B-12	Low $T_a=-45^\circ\text{C}\pm 5^\circ\text{C}$ Test time=1,000hrs	0/32
Environmental Test	Temperature Cycling	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1010 JIS-C-7021 :A-4	$T_a: +85^\circ\text{C} (30\text{min}) \sim +25^\circ\text{C} (5\text{min}) \sim -45^\circ\text{C} (30\text{min}) \sim +25^\circ\text{C} (5\text{min})$ Test Time : 70min/ctcle 10cycle	0/32
	Thermal Shock	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1011	$-45^\circ\text{C}\pm 5^\circ\text{C} \sim +85^\circ\text{C}\pm 5^\circ\text{C}$ 20min 20min Test Time=10cycle	0/32
	Solder Resistance	MIL-STD-202:201A MIL-STD-750:2031 JIS-C-7021 :A-1	Preheating : 120°C, within 120-180 sec. Operation heating : 255°C±5°C within 5 sec. 260°C (Max)	0/32
	Solderability	MIL-STD-202F:208D MIL-STD-750D:2026 MIL-STD-883D:2003 JIS C 7021:A-2	$T_{\text{sol}}=230\pm 5^\circ\text{C}$ Dwell Time=5±1secs	0/32

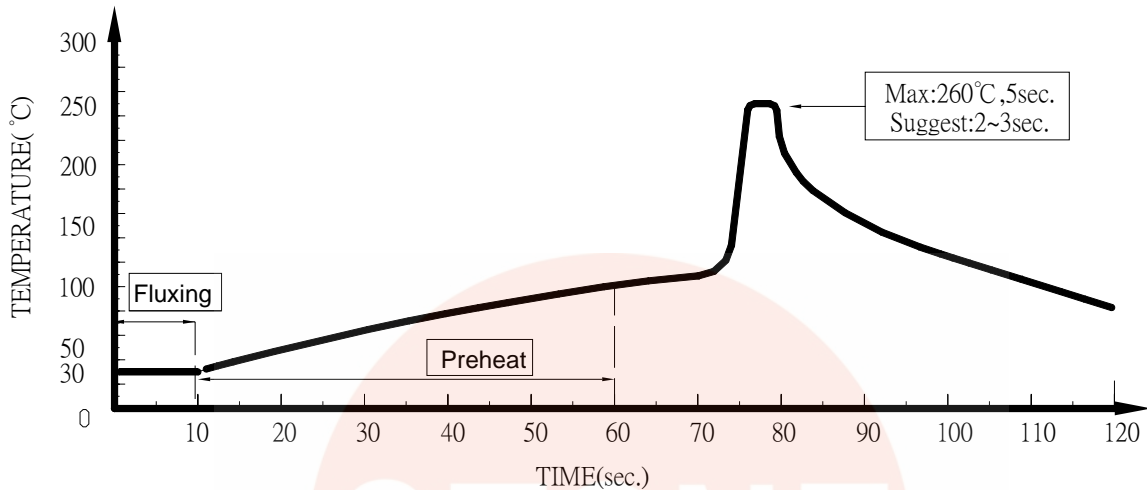
**● Judgment criteria of failure for the reliability**

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	$V_F (V)$	$I_F=20\text{mA}$	Over $U^1 \times 1.2$
Reverse current	$I_R (\mu\text{A})$	$V_R=5\text{V}$	Over $U^1 \times 2$
Luminous intensity	$I_v (\text{mcd})$	$I_F=20\text{mA}$	Below $S^1 \times 0.5$

Note: 1. U means the upper limit of specified characteristics. S means initial value.

2. Measurement shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

● **Dip Soldering**



1. Please avoid any external stress applied to the lead-frames and epoxy while the LEDs are at high temperature, especially during soldering
2. DIP soldering and hand soldering should not be done more than one time.
3. After soldering, avoid the epoxy lens from mechanical shock or vibration until the LEDs are back to room temperature.
4. Avoid rapid cooling during temperature ramp-down process
5. Although the soldering condition is recommended above, soldering at the lowest possible temperature is feasible for the LEDs

● **IRON Soldering**

A : Max : 350°C Within 3 sec. One time only.

B : For 3mm LED without flange, if the LED epoxy lays flat on the PCB, the welding condition is 350°C within 2 seconds, one time only.

