

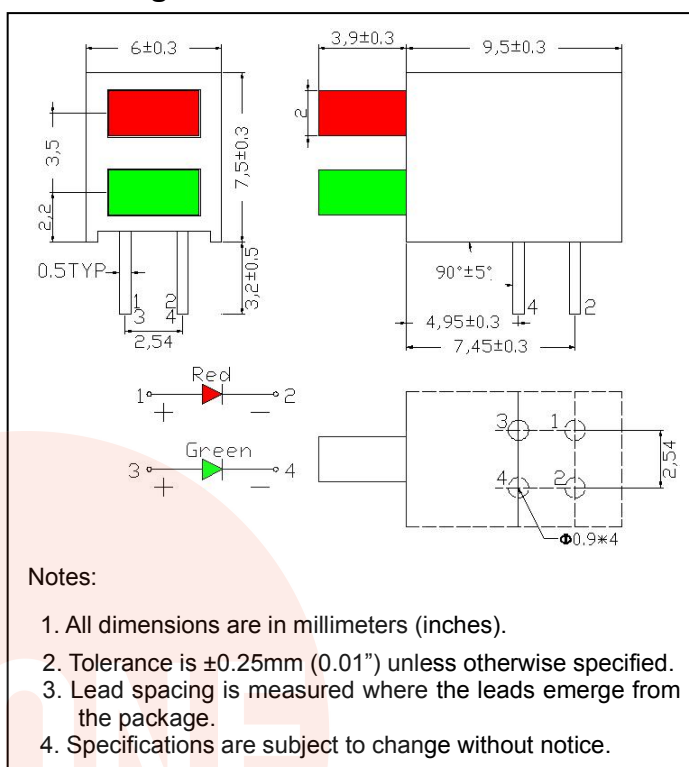
- **Features:**

1. Chip material: Gap(Red)
2. Emitted color : Red and Green
3. Lens Appearance :Red Diffused  
and Green Diffused
4. Designed for ease in circuit board assembly.
5. Black case enhance contrast ratio.
6. Solid state light source.
7. Reliable and rugged.
8. This product don't contained restriction  
substance, compliance RoHS standard.

- **Applications:**

1. TV set
2. Monitor
3. Telephone
4. Computer
5. Circuit board

### ● Package dimensions



● **Absolute Maximum Ratings**(Ta=25℃)

Parameter	Symbol	Red	Green	Unit
Power Dissipation	Pd	70	80	mW
Forward Current	I <sub>F</sub>	30	20	mA
Peak Forward Current* <sup>1</sup>	I <sub>FP</sub>	110	150	mA
Reverse Voltage	V <sub>R</sub>	5	5	V
Operating Temperature	Topr	-40℃~85℃	-40℃~80℃	
Storage Temperature	Tstg	-40℃~85℃		
Soldering Temperature	Tsol	260℃max (for 5 seconds)		
Hand Soldering Temperature	Tsol	350℃max(for 3 seconds )		

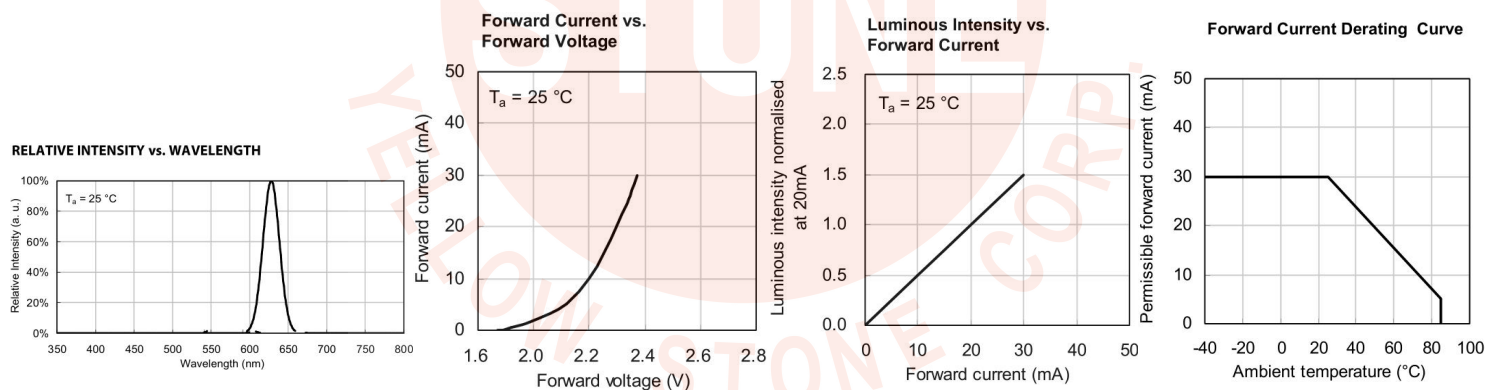
\*1Condition for  $I_{FP}$  is pulse of 1/10 duty and 0.1msec width.

● Electrical and optical characteristics(Ta=25°C)

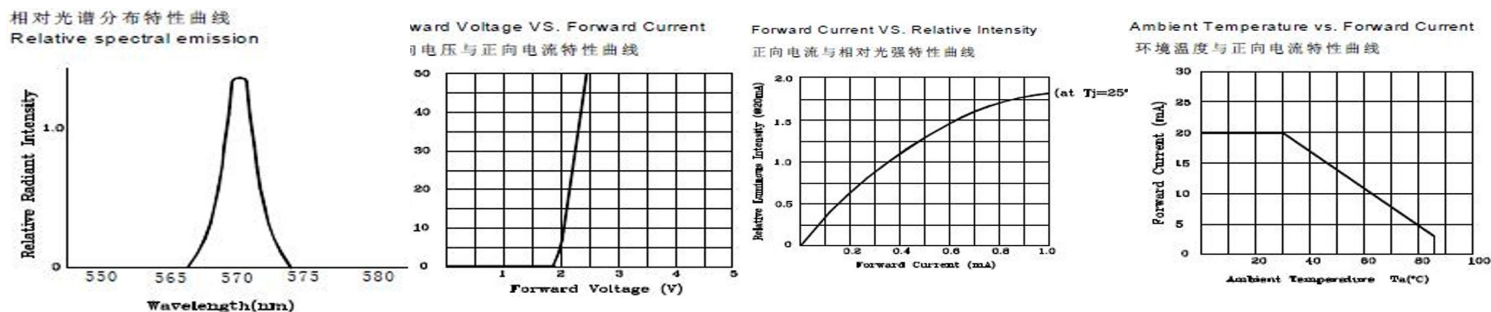
Parameter	Symbol	Condition	Color	Min.	Typ.	Max.	Unit
Forward Voltage	$V_F$	$I_F=20\text{mA}$	Red Green	1.9 1.8	2.3 2.0	2.7 2.4	V
Luminous Intensity	$I_v$	$I_F=20\text{mA}$	Red Green	0.2 5	1.0 -	2.0 30	mcd
Reverse Current	$I_R$	$V_R=5\text{V}$	Red Green	-	-	10 10	$\mu\text{A}$
Peak Wave Length	$\lambda_p$	$I_F=20\text{mA}$	Red Green	-	700 -	-	nm
Dominant Wave Length	$\lambda_d$	$I_F=20\text{mA}$	Red Green	- 565	635 -	- 575	nm
Spectral Line Half-width	$\Delta\lambda$	$I_F=20\text{mA}$	Red Green	-	30 20	-	nm
Viewing Angle	$2\theta_{1/2}$	$I_F=20\text{mA}$	Red Green	-	160 60	-	deg

● Typical electro-optical characteristics curves

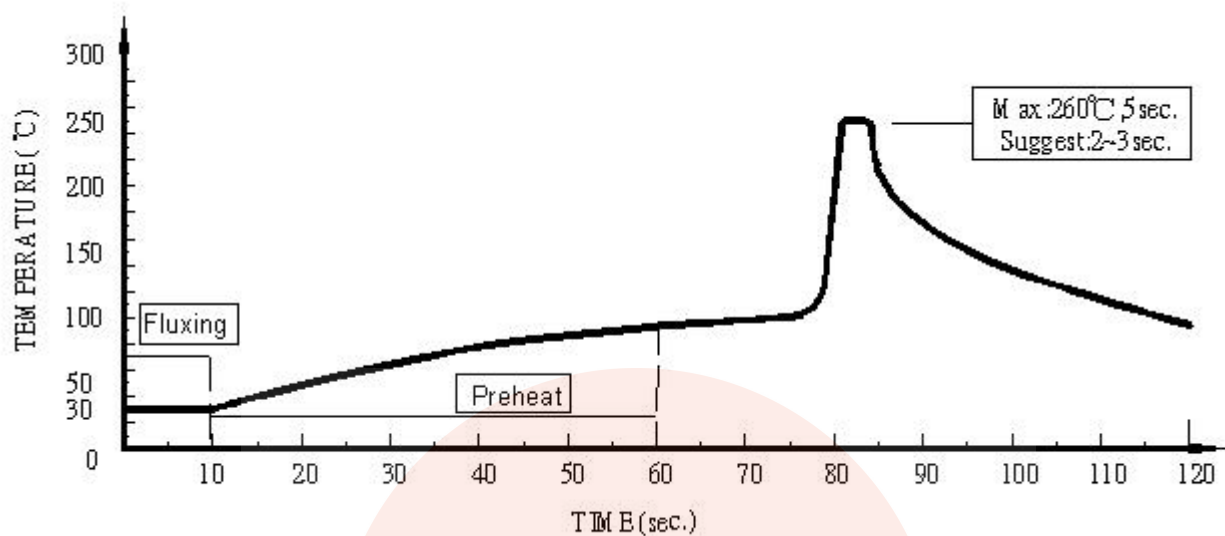
Red



Green



## ● DIP Soldering



1. Please avoid any external stress applied to the lead-frames and epoxy while the LEDs are at high temperature, especially during soldering
2. DIP soldering and hand soldering should not be done more than one time.
3. After soldering, avoid the epoxy lens from mechanical shock or vibration until the LEDs are back to room temperature.
4. Avoid rapid cooling during temperature ramp-down process
5. Although the soldering condition is recommended above, soldering at the lowest possible temperature is feasible for the LEDs

## ● IRON Soldering

A: Max: 350°C Within 3 sec. One time only.

B: The products of 3mm without flange, welding condition of flat plate PCB Max: 350°C

Within 2 sec. One time only

